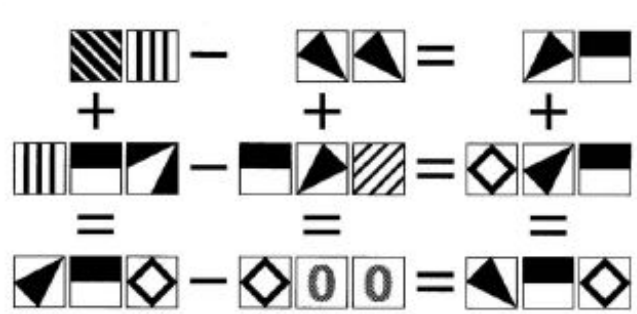
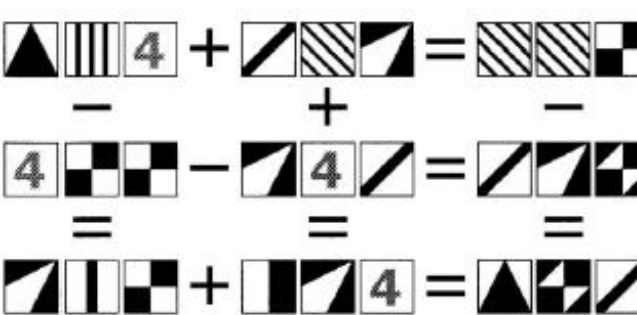


Gleiche Zeichen – Gleiche Ziffern mittel



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	+				+				+
			-			=			
	=				=				=
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1

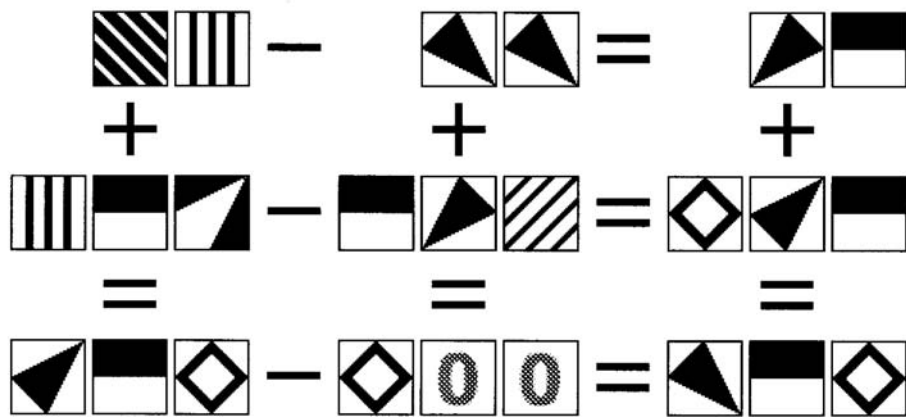


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4			-	4		=			
	=			=					=
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2

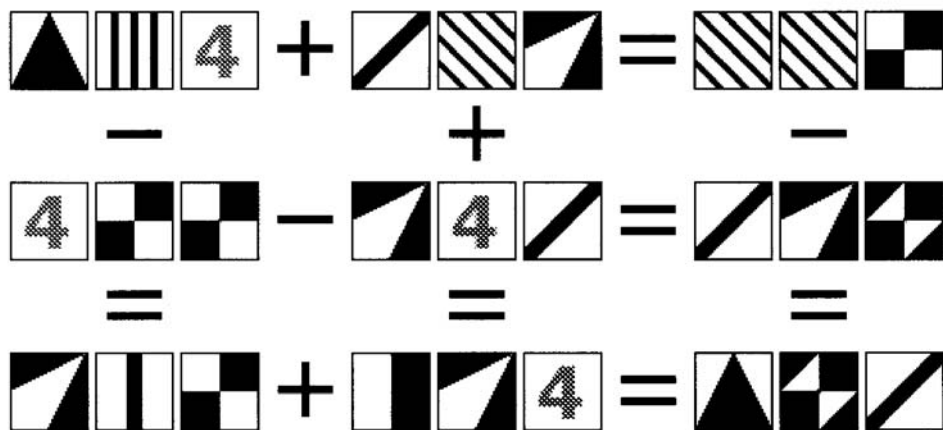
10 Arbeitsblätter

Autor: Manfred Hartisch



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	+				+			+	
			-			=			
	=				=			=	
			-	0	0	=			

1

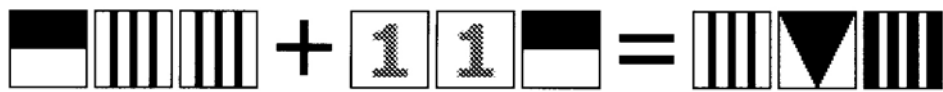


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	-				+			-	
4			-	4		=			
	=				=			=	
			+		4	=			

2



-



=



			+			=			
	-				-			-	
			+	1	1	=			
	=				=			=	
		1	+	1	1	1	=	1	

3



+



=



3	3		-			=			3
	+				+			+	
3		3	-			=			
	=				=			=	
		3	-			=			

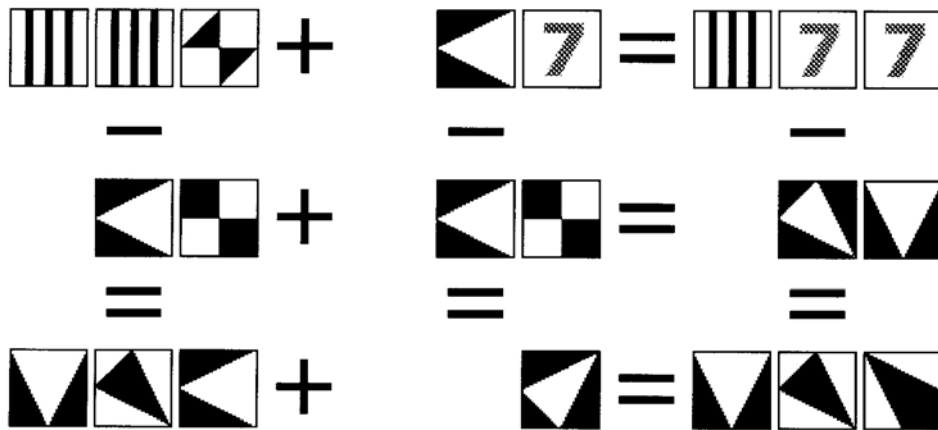
4

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	-				+				-	
			-	1	1		=		1	
	=				=				=	
			+	1			=		1	1

5

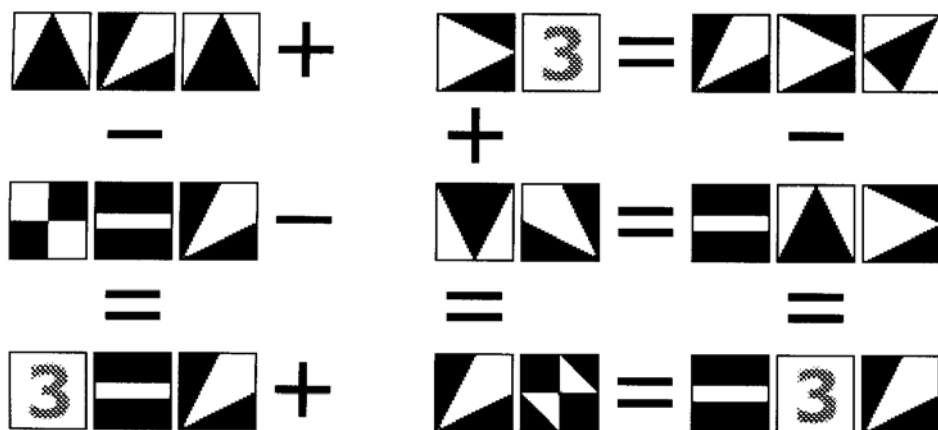
			-				=			
	-				+				-	
1			+				=			1
	=				=				=	
			-				=	1		

6



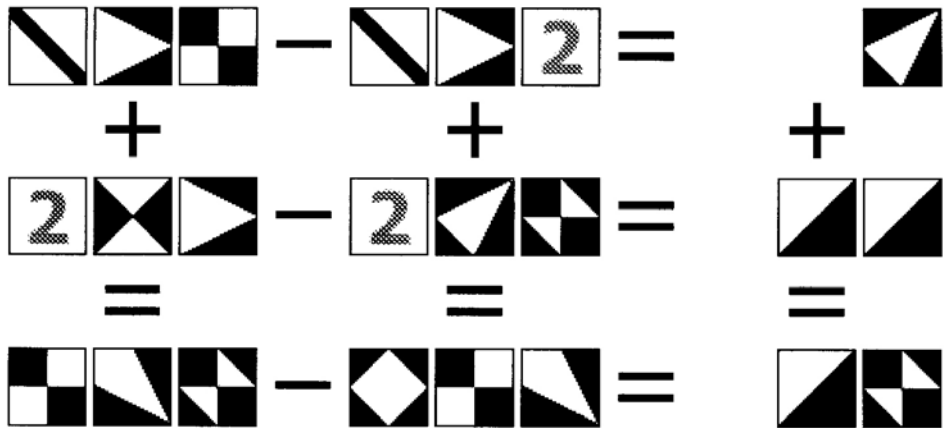
			+			7	=		7	7
	-				-				-	
			+				=			
	=				=				=	
			+				=			

7



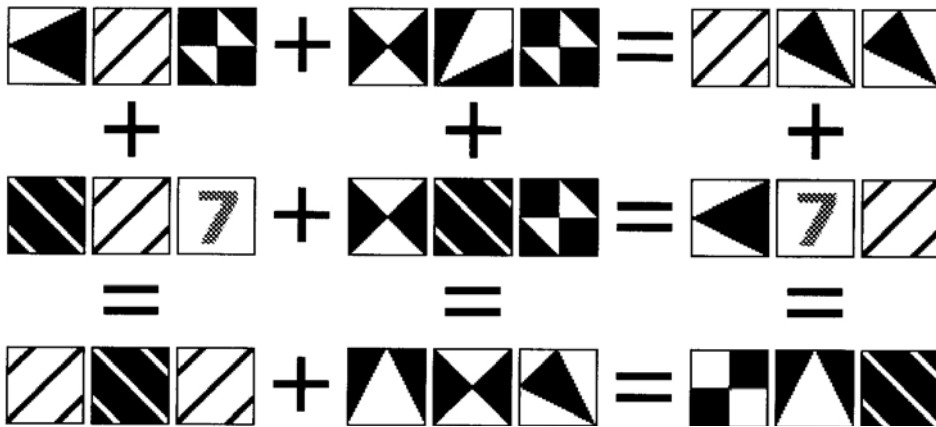
			+			3	=			
	+				+				+	
			-				=			
	=				=				=	
3			+				=		3	

8



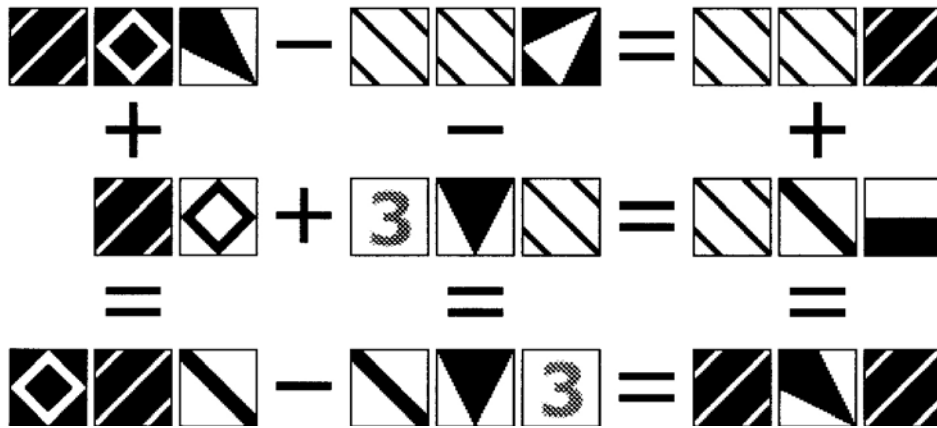
			-			2	=			
	+				+				+	
2			-	2			=			
	=				=				=	
			-				=			

9



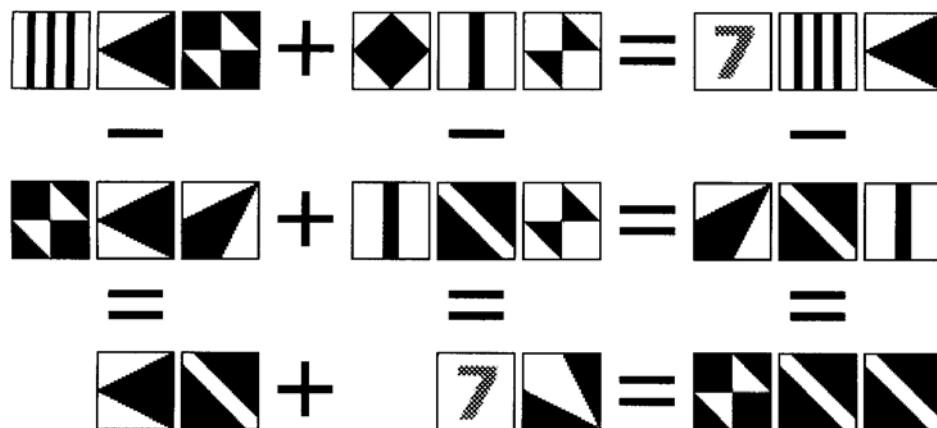
			+				=			
	+				+				+	
		7	+				=		7	
	=				=				=	
			+				=			

10



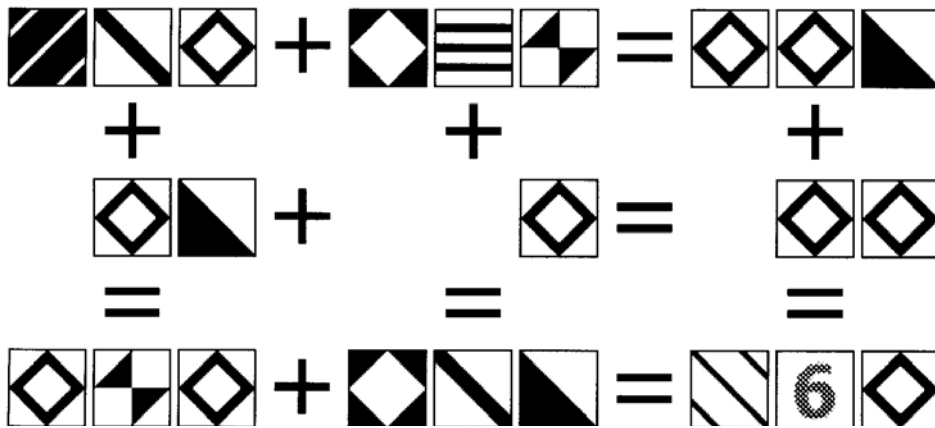
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	+				-			+	
			+	3		=			
	=				=			=	
			-		3	=			

11



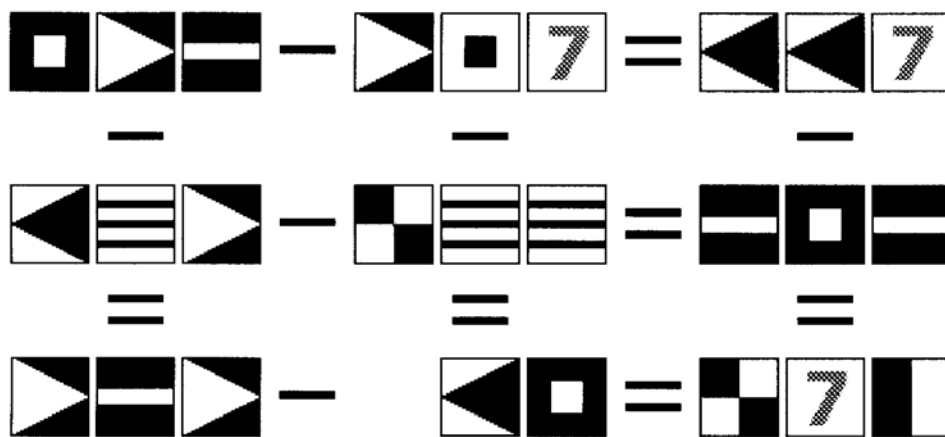
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	-				-			-	
			+			=			
	=				=			=	
			+	7		=			

12



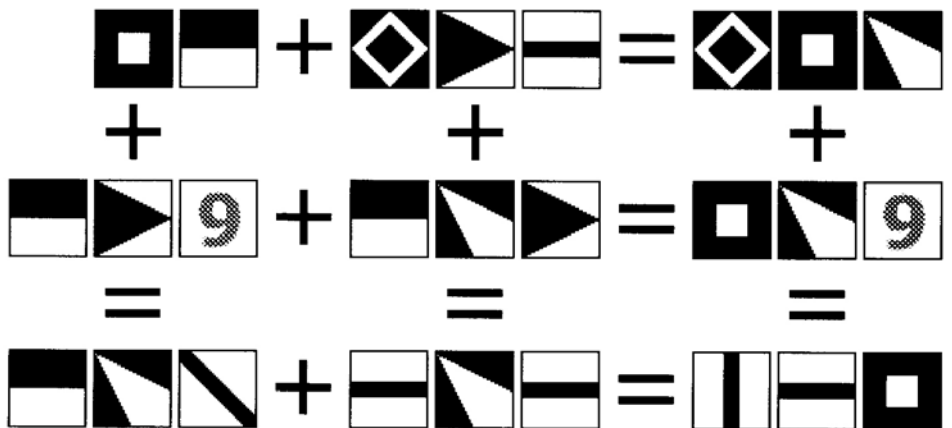
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	+				+			+	
			+			=			
	=				=			=	
			+			=		6	

13



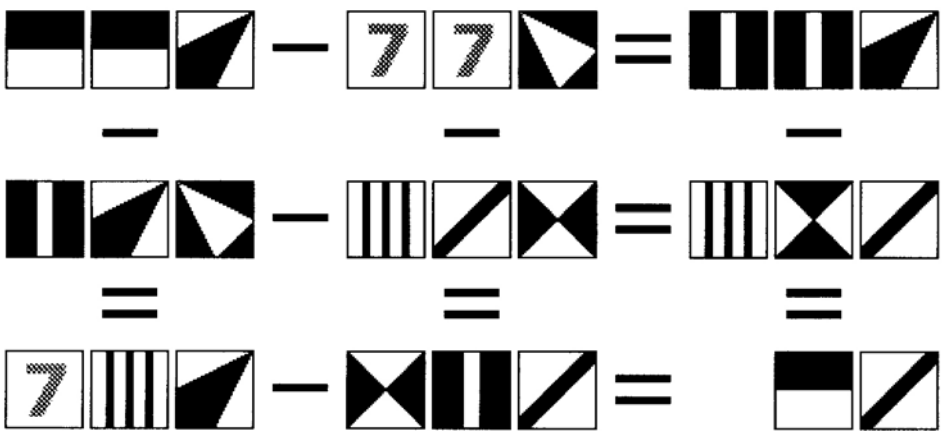
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	-				-				-	
			-				=			
	=				=				=	
			-				=		7	

14



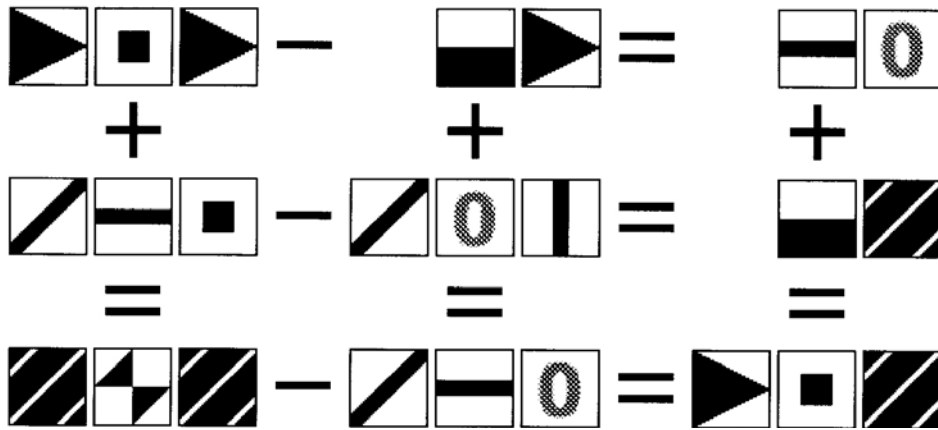
			+			=			
	+				+			+	
		9	+			=			9
	=				=			=	
			+			=			

15



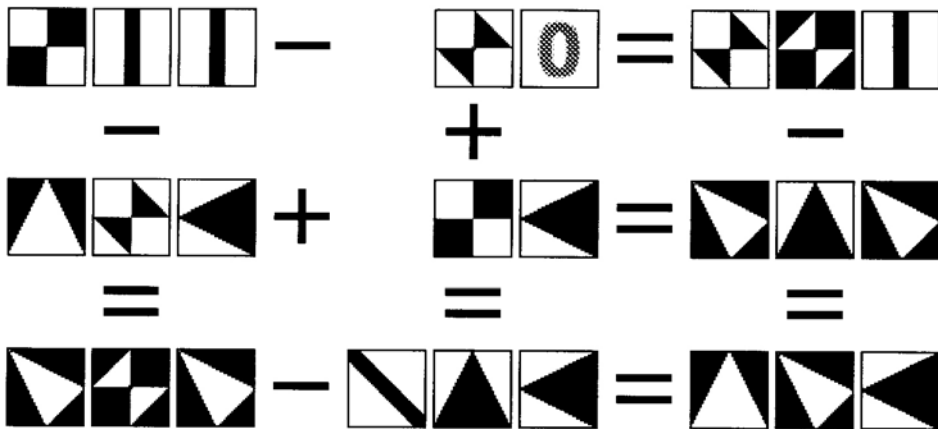
			-	7	7	=			
	-				-			-	
			-			=			
	=				=			=	
7			-			=			

16



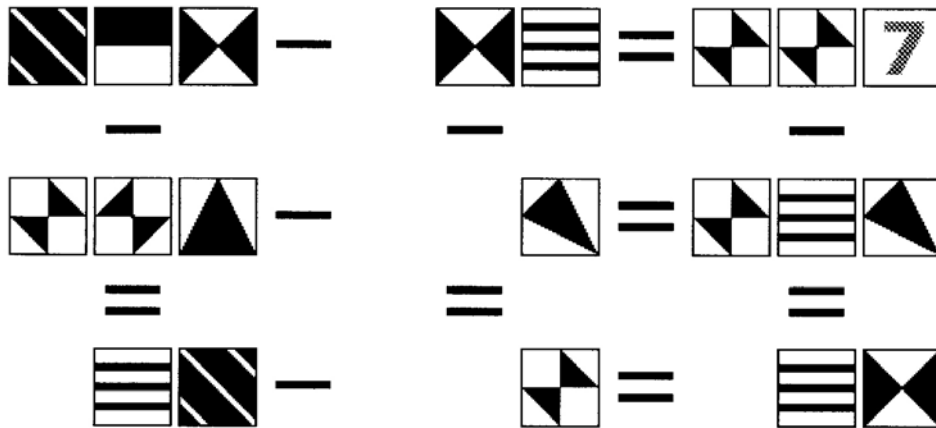
			-			=			0
	+				+			+	
			-		0	=			
	=				=			=	
			-		0	=			

17



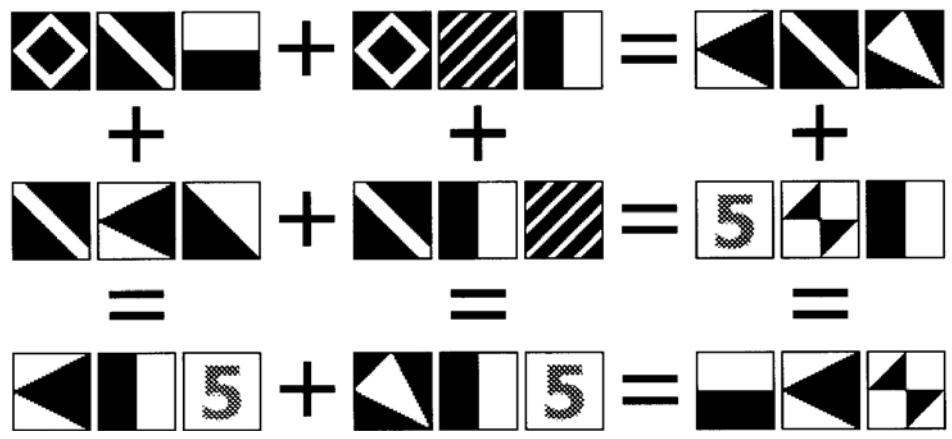
			-		0	=			
	-				+			-	
			+			=			
	=				=			=	
			-			=			

18



			-				=			7
	-				-				-	
			-				=			
	=				=				=	
			-				=			

19



			+				=			
	+				+				+	
			+				=	5		
	=				=				=	
		5	+			5	=			

20

$$\begin{array}{r}
 94 - 33 = 61 \\
 + \quad + \quad + \\
 418 - 167 = 251 \\
 = \quad = \quad = \\
 512 - 200 = 312
 \end{array}$$

01

$$\begin{array}{r}
 804 + 193 = 997 \\
 - \quad + \quad - \\
 477 - 341 = 136 \\
 = \quad = \quad = \\
 327 + 534 = 861
 \end{array}$$

02

$$\begin{array}{r}
 254 + 223 = 477 \\
 - \quad - \quad - \\
 233 + 112 = 345 \\
 = \quad = \quad = \\
 21 + 111 = 132
 \end{array}$$

03

$$\begin{array}{r}
 330 - 187 = 143 \\
 + \quad + \quad + \\
 363 - 265 = 98 \\
 = \quad = \quad = \\
 693 - 452 = 241
 \end{array}$$

04

6	5	4	+	7	1	=	7	2	5	
-				+			-			
6	3	2	-	1	1	8	=	5	1	4
=				=			=			
2	2	+	1	8	9	=	2	1	1	

05

9	6	2	-	9	9	=	8	6	3	
-				+			-			
1	4	2	+	5	9	9	=	7	4	1
=				=			=			
8	2	0	-	6	9	8	=	1	2	2

06

3	3	0	+	4	7	=	3	7	7
-				-			-		
4	6	+	4	6	=	9	2		
=				=			=		
2	8	4	+	1	=	2	8	5	

07

8	9	8	+	2	3	=	9	2	1
+				+			+		
5	4	9	-	6	7	=	4	8	2
=				=			=		
3	4	9	+	9	0	=	4	3	9

08

4	1	7	-	4	1	2	=	5
	+			+				+
2	9	1	-	2	5	8	=	3 3
	=			=				=
7	0	8	-	6	7	0	=	3 8

09

3	5	8	+	2	0	8	=	5 6 6
	+			+				+
1	5	7	+	2	1	8	=	3 7 5
	=			=				=
5	1	5	+	4	2	6	=	9 4 1

10

8	9	5	-	4	4	7	=	4 4 8
	+			-				+
	8	6	+	3	2	4	=	4 1 0
	=			=				=
9	8	1	-	1	2	3	=	8 5 8

11

2	9	1	+	4	3	8	=	7 2 9
	-			-				-
1	9	5	+	3	6	8	=	5 6 3
	=			=				=
	9	6	+		7	0	=	1 6 6

12

$$\begin{array}{r}
 748 + 132 = 880 \\
 + \quad + \quad + \\
 80 + \quad 8 = \quad 88 \\
 = \quad = \quad = \\
 828 + 140 = 968
 \end{array}$$

13

$$\begin{array}{r}
 924 - 257 = 667 \\
 - \quad - \quad - \\
 682 - 188 = 494 \\
 = \quad = \quad = \\
 242 - \quad 69 = 173
 \end{array}$$

14

$$\begin{array}{r}
 63 + 104 = 167 \\
 + \quad + \quad + \\
 309 + 370 = 679 \\
 = \quad = \quad = \\
 372 + 474 = 846
 \end{array}$$

15

$$\begin{array}{r}
 998 - 770 = 228 \\
 - \quad - \quad - \\
 280 - 146 = 134 \\
 = \quad = \quad = \\
 718 - 624 = 94
 \end{array}$$

16

$$\begin{array}{r}
 151 - 71 = 80 \\
 + \quad + \quad + \\
 485 - 409 = 76 \\
 = \quad = \quad = \\
 636 - 480 = 156
 \end{array}$$

17

$$\begin{array}{r}
 866 - 70 = 796 \\
 - \quad + \quad - \\
 372 + 82 = 454 \\
 = \quad = \quad = \\
 494 - 152 = 342
 \end{array}$$

18

$$\begin{array}{r}
 901 - 14 = 887 \\
 - \quad - \quad - \\
 852 - 6 = 846 \\
 = \quad = \quad = \\
 49 - 8 = 41
 \end{array}$$

19

$$\begin{array}{r}
 128 + 196 = 324 \\
 + \quad + \quad + \\
 237 + 269 = 506 \\
 = \quad = \quad = \\
 365 + 465 = 830
 \end{array}$$

20